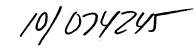
9D-HR-19761





SPILL PROOF SHELF ASSEMBLY METHOD AND STRUCTURE

ABSTRACT OF THE DISCLOSURE

A system for limiting outward movement of a slide-out shelf includes a plurality of side supports configured to support the shelf, a positive stop extending along each of the side supports, and a plurality of support members configured to rigidly connect the side supports and contact at least a portion of the shelf thereby blocking forward movement of the shelf.